

# TH425(M40E)



13  
Bolt  
Pan



Front  
Wheel  
Drive

Eldorado	66-78
Toronado	66-78
GM Motor Home	73-78

## REBUILDER KITS

DESCRIPTION	QTY.	YEAR	DELUXE KIT	MASTER O/H KIT	LESS STEELS KIT	OVERHAUL KIT	GASKET & SEAL KIT
Rebuilder Kits	1	66-78	K3400B-R	K3400B	K3400B-LS	K34900B	K34900B-1

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
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### VALVE BODY KITS

N.I.	<b>TRANSGO®</b>				
N.I.	Shift Kit® - Corrects Soft Shifts/3rd Burn-Up .....	1	66-78	K34908A	SK425
N.I.	Reprogramming Kit™ - Tow & Go & Competition - Firmer Shifts .....	1	66-78	425-1	425-1

### MISCELLANEOUS GASKETS & SEALS/PAN GASKETS

N.I.	Gasket - Oil Pan - Cork & Neoprene .....	1	66-78	13270X	N.L.
N.I.	O-Ring - Pump To Case .....	1	66-78	13273	N.L.
N.I.	Gasket - Final Drive To Transmission .....	1	66-78	13303	N.L.

### CLUTCH PLATES

N.I.	Friction - Direct - Heavy Duty - Waffle .....	5	66-78	34304W	N.L.
N.I.	Friction - Direct - Radial Groove .....	5/6	66-78	34304A	N.L.
N.I.	Friction - Direct - Smooth .....	5/6	66-78	34304	N.L.
N.I.	Friction - Forward - Heavy Duty - Waffle .....	5	66-78	34304W	N.L.
N.I.	Friction - Forward - Radial Groove .....	5	66-78	34304A	N.L.
N.I.	Friction - Forward - Smooth .....	5	66-78	34304	N.L.
N.I.	Friction - Intermediate .....	3	66-78	34404	N.L.
N.I.	Friction - Intermediate - Hi Performance .....	AR	66-78	34404C	N.L.
N.I.	Steel - Direct - Flat - .090 Thick .....	5	66-78	34305C	N.L.
N.I.	Steel - Direct - Waved - .060 Thick .....	1	66-78	34305B	N.L.
N.I.	Steel - Forward - Flat - .090 Thick .....	5	66-78	34305C	N.L.
N.I.	Steel - Intermediate - Flat - .100 Thick .....	3	66-78	34405	N.L.

### FILTERS/FILTER KITS

N.I.	Filter Kit - Oil .....	1	66-78	FK34661B	N.L.
N.I.	Filter - Oil .....	1	66-78	34661B	N.L.

### VACUUM MODULATORS

N.I.	Black Can Type .....	1	66-78	38820A	N.L.
N.I.	Small - Adjustable - Dual Red Stripe .....	1	66-78	35820K	N.L.
N.I.	Small - Adjustable - 1.80 - Red - 15.5 Lb. ....	1	66-78	38820S	N.L.

### BRAKE BANDS

N.I.	Front Band .....	1	66-78	34325	N.L.
N.I.	Rear Band - Double Wrap - Relined .....	1	66-78	34510-RL	N.L.

### METAL CLAD SEALS

N.I.	Front Pump - Vamac .....	1	66-78	38151V	N.L.
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### BUSHINGS

N.I.	Front Pump Body .....	1	66-78	8005	N.L.
N.I.	Bushing Kit .....	1	66-78	K34903	N.L.

### SEALING RINGS/RING KITS

N.I.	Ring Kit - Complete .....	1	66-78	K34901A	N.L.
N.I.	Turbine Shaft .....	1	66-78	32314	N.L.

### THRUST WASHERS/NEEDLE BEARINGS

N.I.	Washer Kit - Less Selectives .....	1	66-78	K34907	N.L.
N.I.	Front Unit - After Pump Cover - Selectives: REFER TO TH400 SECTION FOR SELECTIVES				
N.I.	Output Carrier - 4 Tangs .....	1	66-78	34501A	N.L.
N.I.	Output Flange - 4 Tangs .....	1	66-78	34501A	N.L.
N.I.	Output Flange - 3 Tangs - Selectives: REFER TO TH400 SECTION FOR SELECTIVES				
N.I.	Forward Clutch Hub To Housing .....	1	66-78	34339	N.L.
N.I.	Forward Hub To Direct Housing - Metal .....	1	66-78	34301	N.L.
N.I.	Support To Reaction Drum .....	1	66-78	34401	N.L.

### BEARINGS

N.I.	Bearing Kit .....	1	66-78	K34907B	N.L.
N.I.	Center Support/Sun Gear - 3 Piece .....	1	66-78	34920	N.L.
N.I.	Rear Internal Gear - 3 Piece .....	1	66-78	34921	N.L.
N.I.	Rear Internal Gear/Output Shaft .....	1	66-78	34922	N.L.

### HARD PARTS

N.I.	Intermediate Sprag - Cage Type .....	1	66-78	34418	N.L.
N.I.	Intermediate Sprag - Assembly - Heavy Duty (1) .....	1	66-78	34418X	N.L.
N.I.	Low Roller Clutch Type .....	1	66-78	34402A	N.L.
N.I.	Governor Gear Kit .....	1	66-78	K34411A	N.L.
N.I.	Drive Chain .....	1	66-78	34417	N.L.
N.I.	Output Carrier Silencer Ring .....	1	66-78	34999	N.L.

(1) Hi-performance to prevent roll-over. Contains approx. twice the number of load elements.

### ELECTRICAL PRODUCTS

N.I.	Solenoid Connector:				
	- Single Terminal .....	1	66-78	5A-101B	N.L.
	- Single Terminal .....	1	66-78	5D-101B	N.L.
	- Double Terminal .....	1	66-78	5A-102	N.L.

D - Delco A - Non Delco